

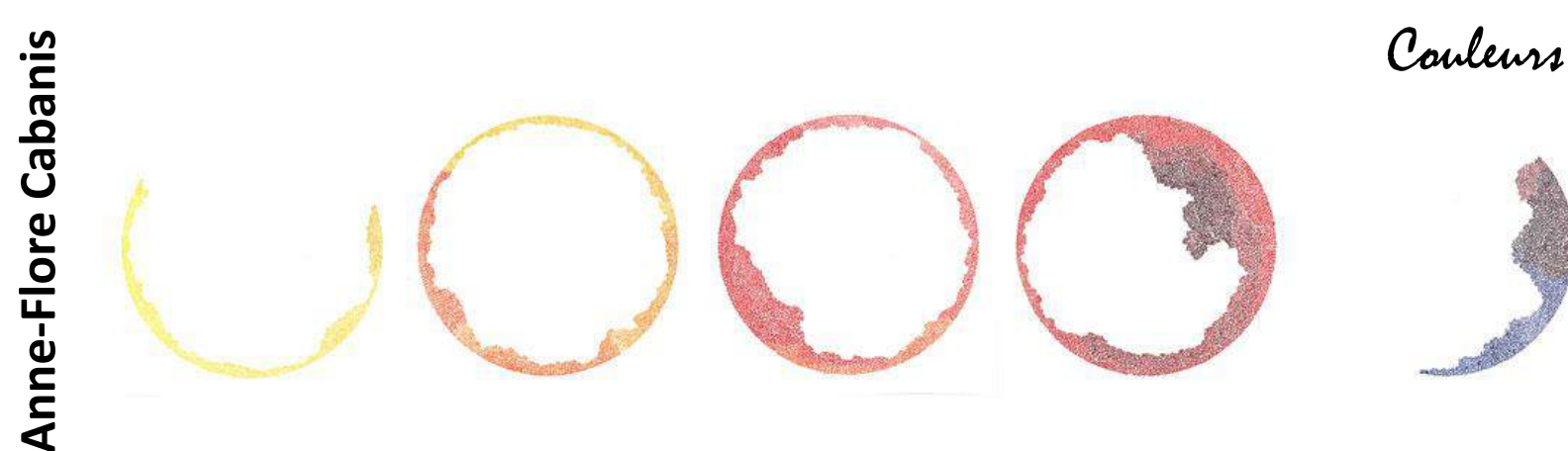
# Modern inks: investigation of felt-tip pens

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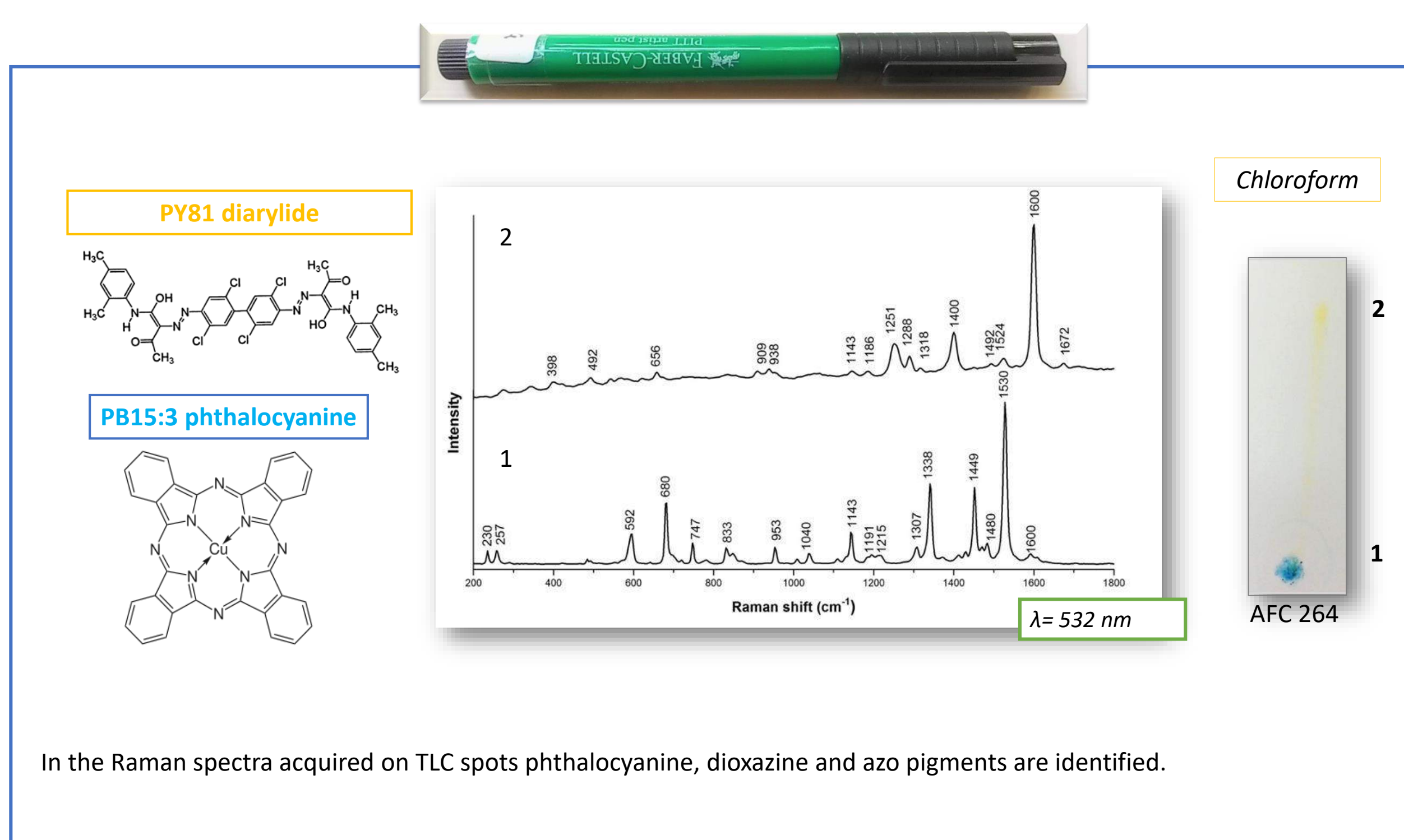
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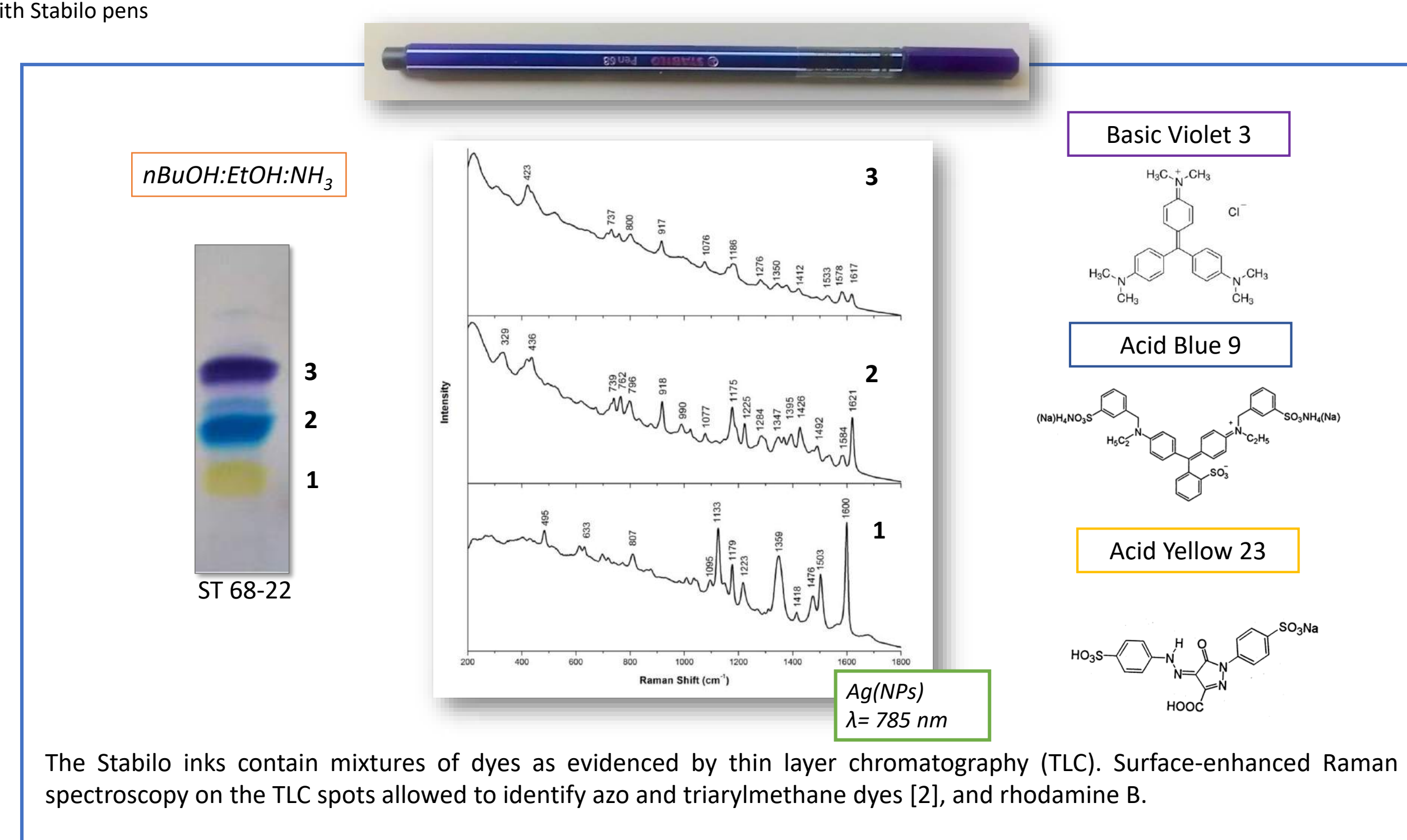
Coilours

Inks of felt-tip pens are used by modern artists for the realization of sketches, drawings, copies, architectural drawings and other technical designs. However, these inks are usually very sensitive to light and chemical agents and the exact knowledge of their composition may be important to define the optimal conservation treatment and storage conditions. So far, few studies have been addressed to the chemical characterisation of these materials [1] and often information on binders, fillers, dyes and pigments is lacking.

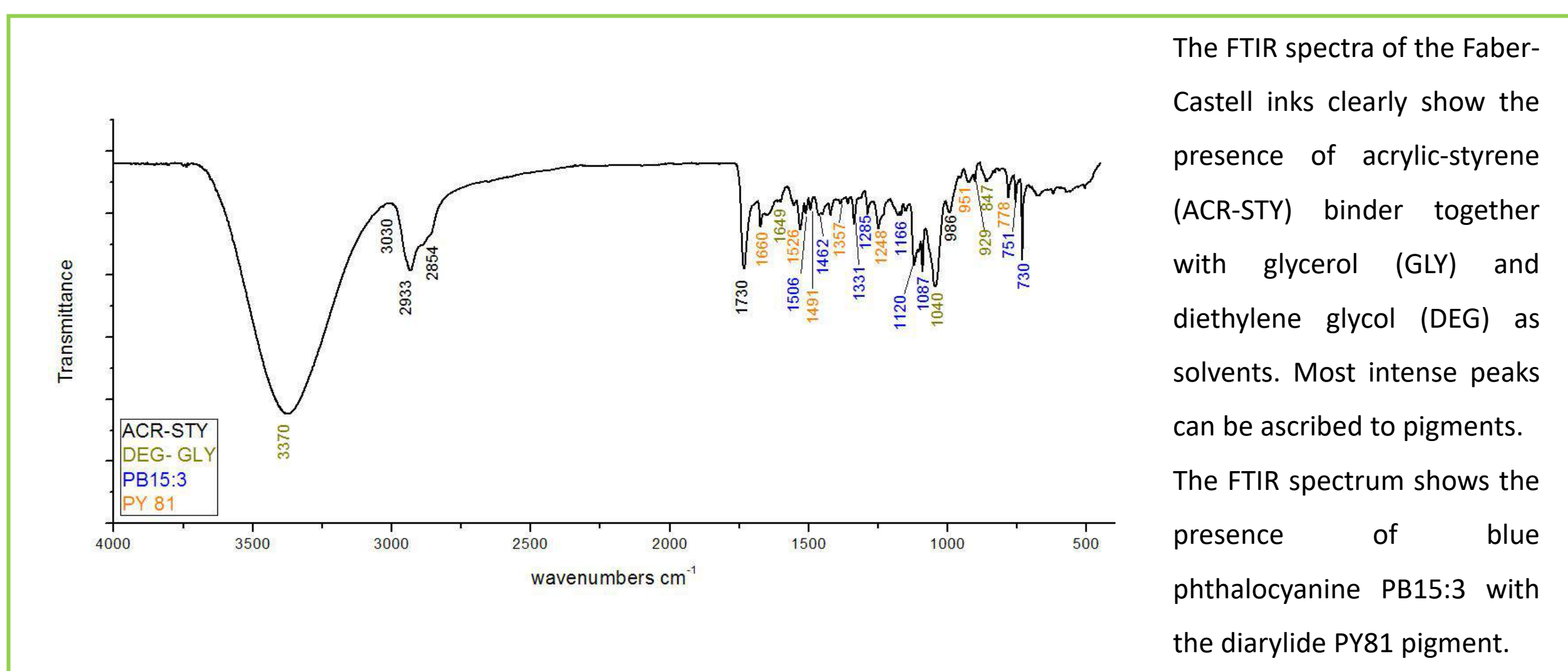
In this study felt tip pens (Faber-Castell) used by the French modern artist Anne-Flore Cabanis and other artist pens (Stabilo) were investigated by using an integrated analytical approach. The inks have been analysed with Fourier transform infrared (FT-IR),  $\mu$ -Raman and visible reflectance spectroscopy, and pyrolysis - gas chromatography - mass spectrometry (Py-GC-MS).



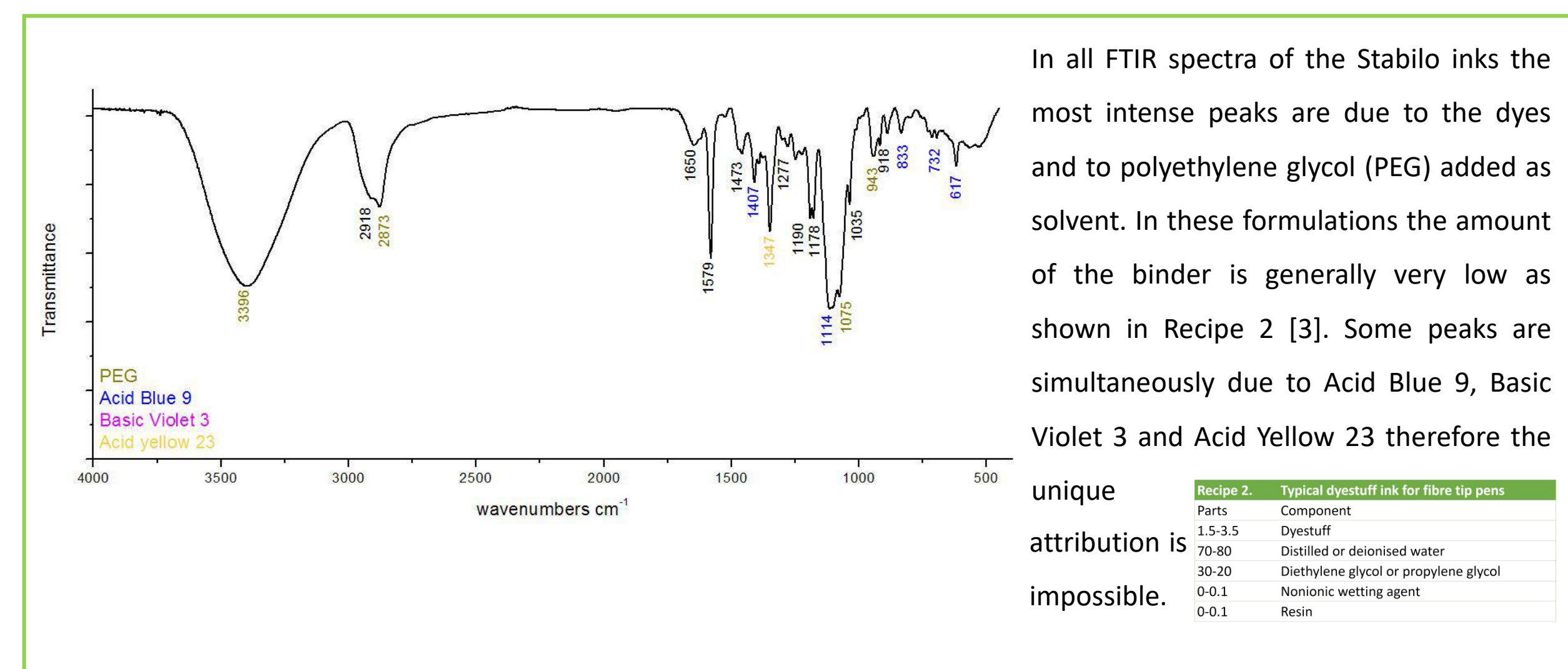
In the Raman spectra acquired on TLC spots phthalocyanine, dioxazine and azo pigments are identified.



The Stabilo inks contain mixtures of dyes as evidenced by thin layer chromatography (TLC). Surface-enhanced Raman spectroscopy on the TLC spots allowed to identify azo and triarylmethane dyes [2], and rhodamine B.

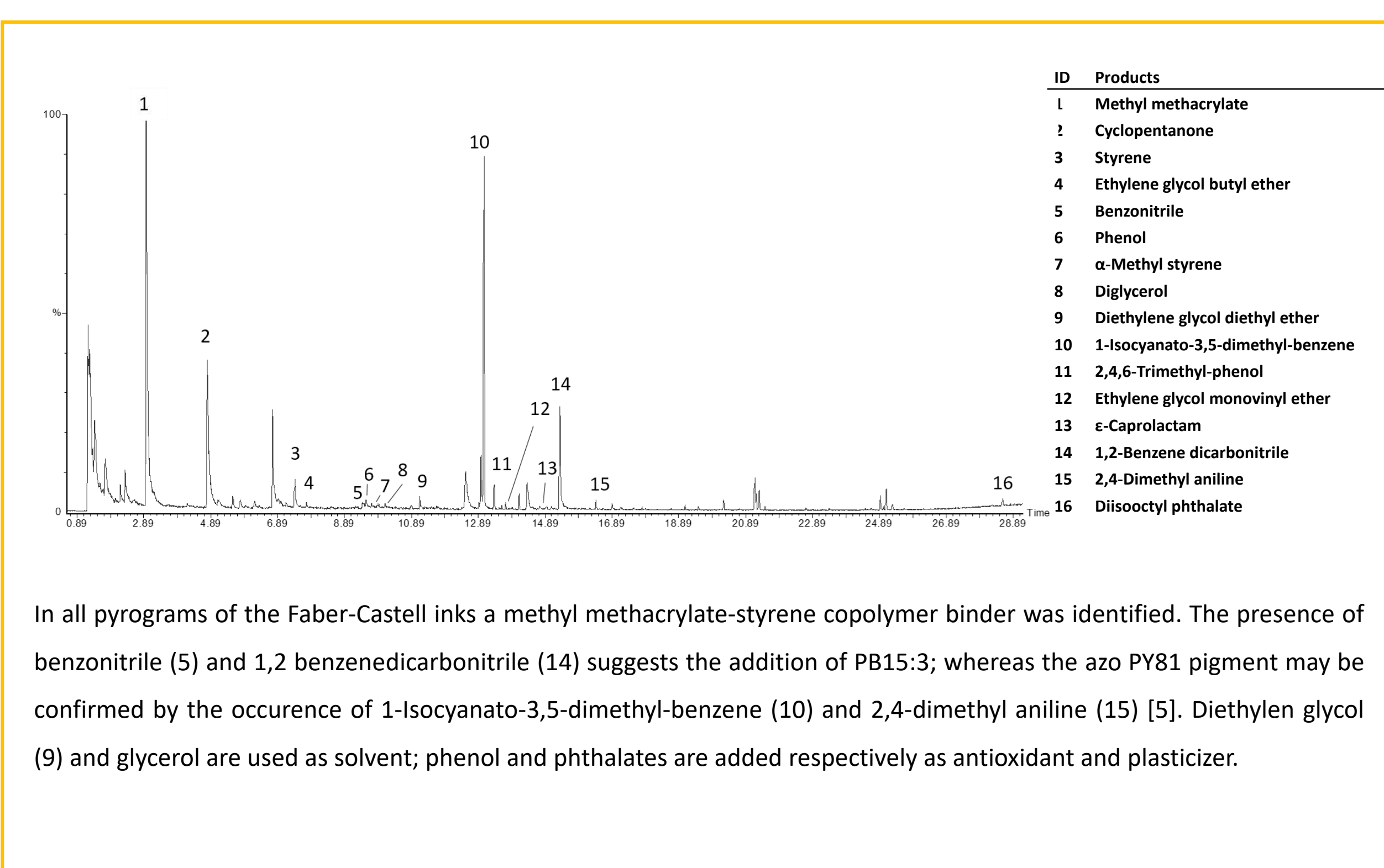


The FTIR spectra of the Faber-Castell inks clearly show the presence of acrylic-styrene (ACR-STY) binder together with glycerol (GLY) and diethylene glycol (DEG) as solvents. Most intense peaks can be ascribed to pigments. The FTIR spectrum shows the presence of blue phthalocyanine PB15:3 with the diarylide PY81 pigment.

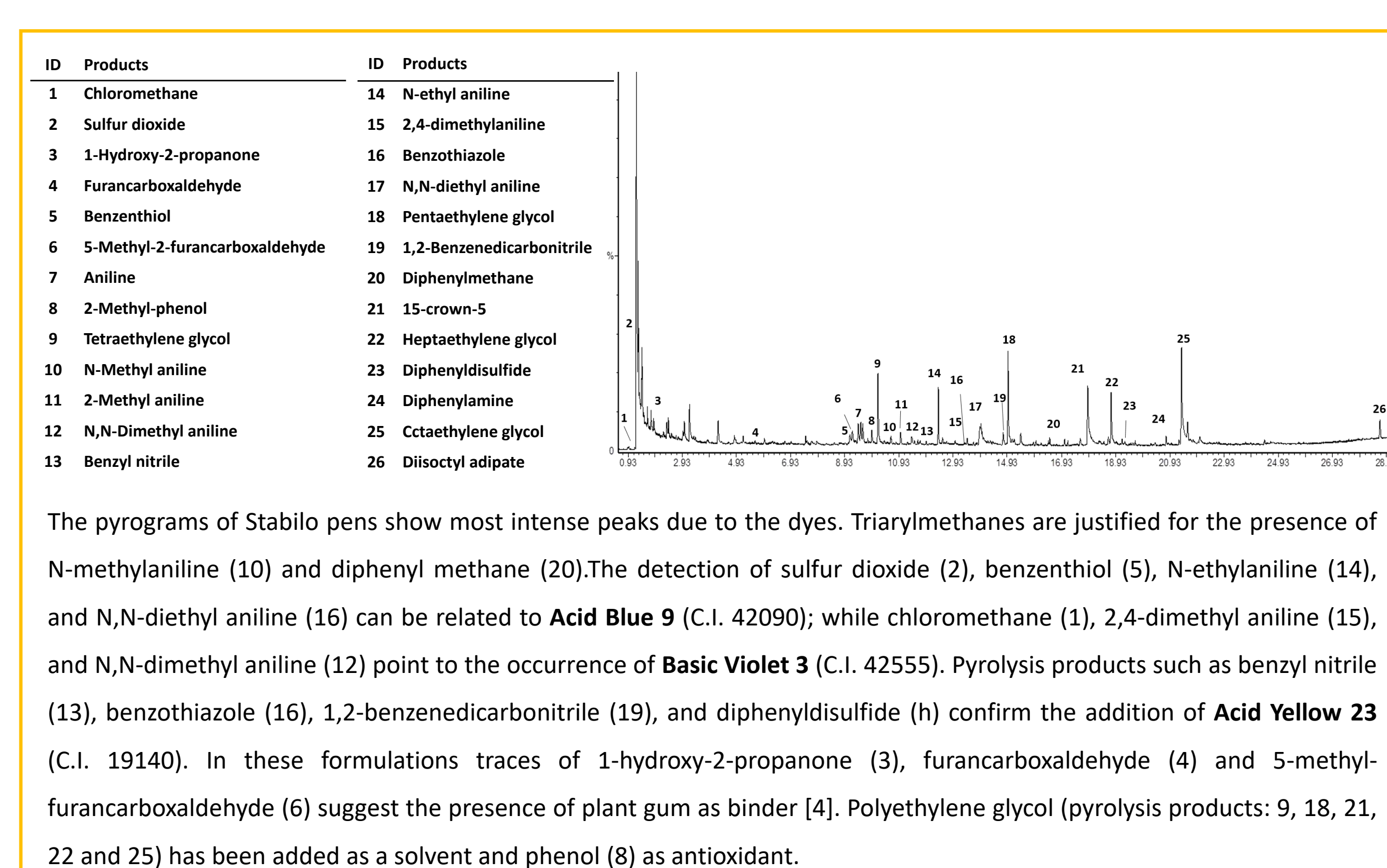


In all FTIR spectra of the Stabilo inks the most intense peaks are due to the dyes and to polyethylene glycol (PEG) added as solvent. In these formulations the amount of the binder is generally very low as shown in Recipe 2 [3]. Some peaks are simultaneously due to Acid Blue 9, Basic Violet 3 and Acid Yellow 23 therefore the unique attribution is impossible.

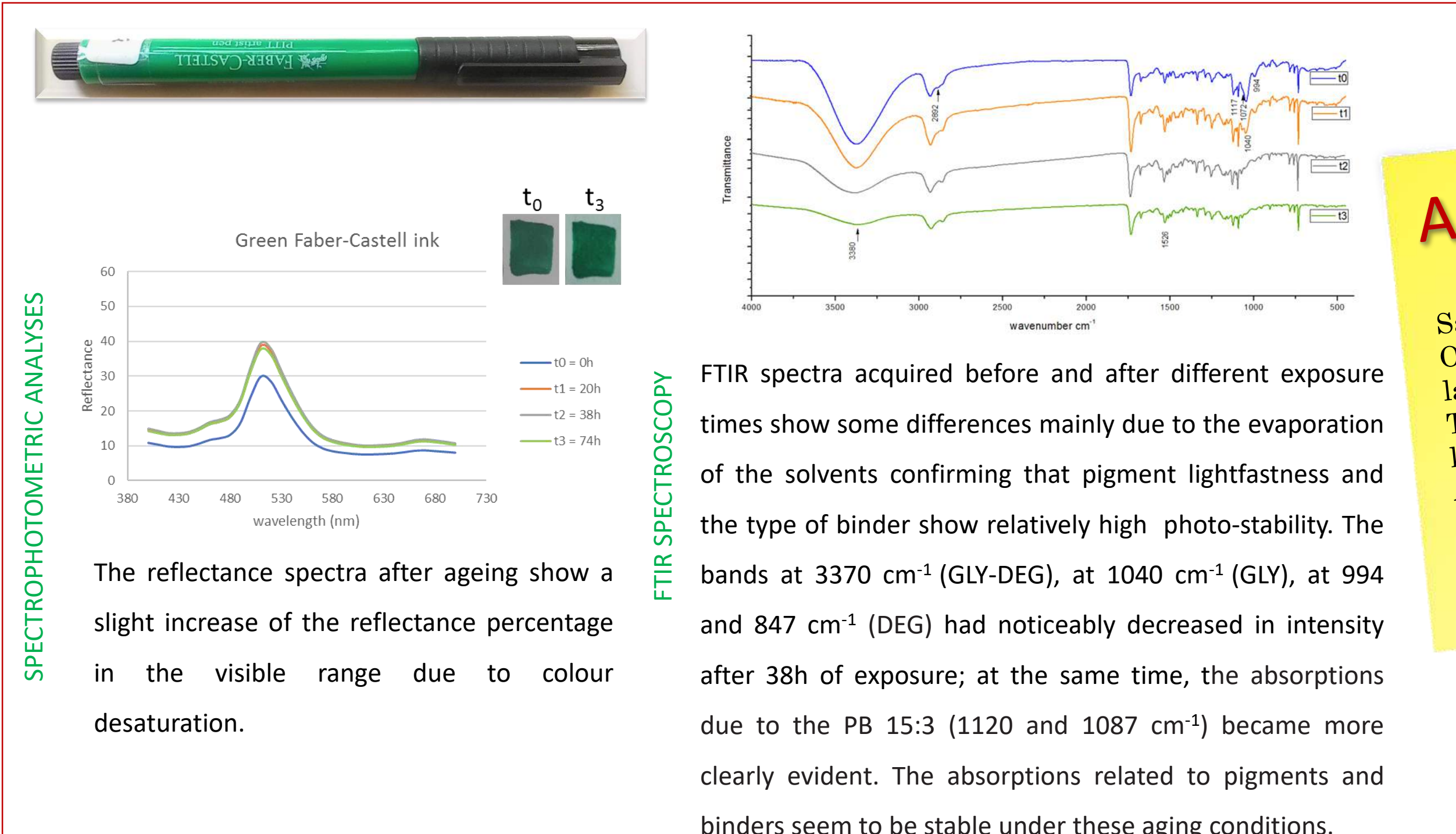
| Parts   | Component                             |
|---------|---------------------------------------|
| 1.5-3.5 | Dye/stuff                             |
| 90-80   | Distilled or deionized water          |
| 30-30   | Diethylene glycol or propylene glycol |
| 0-0.1   | Nonionic wetting agent                |
| 0-0.1   | Resin                                 |



In all pyrograms of the Faber-Castell inks a methyl methacrylate-styrene copolymer binder was identified. The presence of benzonitrile (5) and 1,2 benzenedicarbonitrile (14) suggests the addition of PB15:3; whereas the azo PY81 pigment may be confirmed by the occurrence of 1-Isocyanato-3,5-dimethyl-benzene (10) and 2,4-dimethyl aniline (15) [5]. Diethylene glycol (9) and glycerol are used as solvent; phenol and phthalates are added respectively as antioxidant and plasticizer.



The pyrograms of Stabilo pens show most intense peaks due to the dyes. Triarylmethanes are justified for the presence of N-methylaniline (10) and diphenyl methane (20). The detection of sulfur dioxide (2), benzenethiol (5), N-ethylaniline (14), and N,N-diethyl aniline (16) can be related to Acid Blue 9 (C.I. 42090); while chloromethane (1), 2,4-dimethyl aniline (15), and N,N-dimethyl aniline (12) point to the occurrence of Basic Violet 3 (C.I. 42555). Pyrolysis products such as benzyl nitrile (13), benzenothiazole (16), 1,2-benzenedicarbonitrile (19), and diphenylsulfide (h) confirm the addition of Acid Yellow 23 (C.I. 19140). In these formulations traces of 1-hydroxy-2-propanone (3), furancarboxaldehyde (4) and 5-methyl-furancarboxaldehyde (6) suggest the presence of plant gum as binder [4]. Polyethylene glycol (pyrolysis products: 9, 18, 21, 22 and 25) has been added as a solvent and phenol (8) as antioxidant.

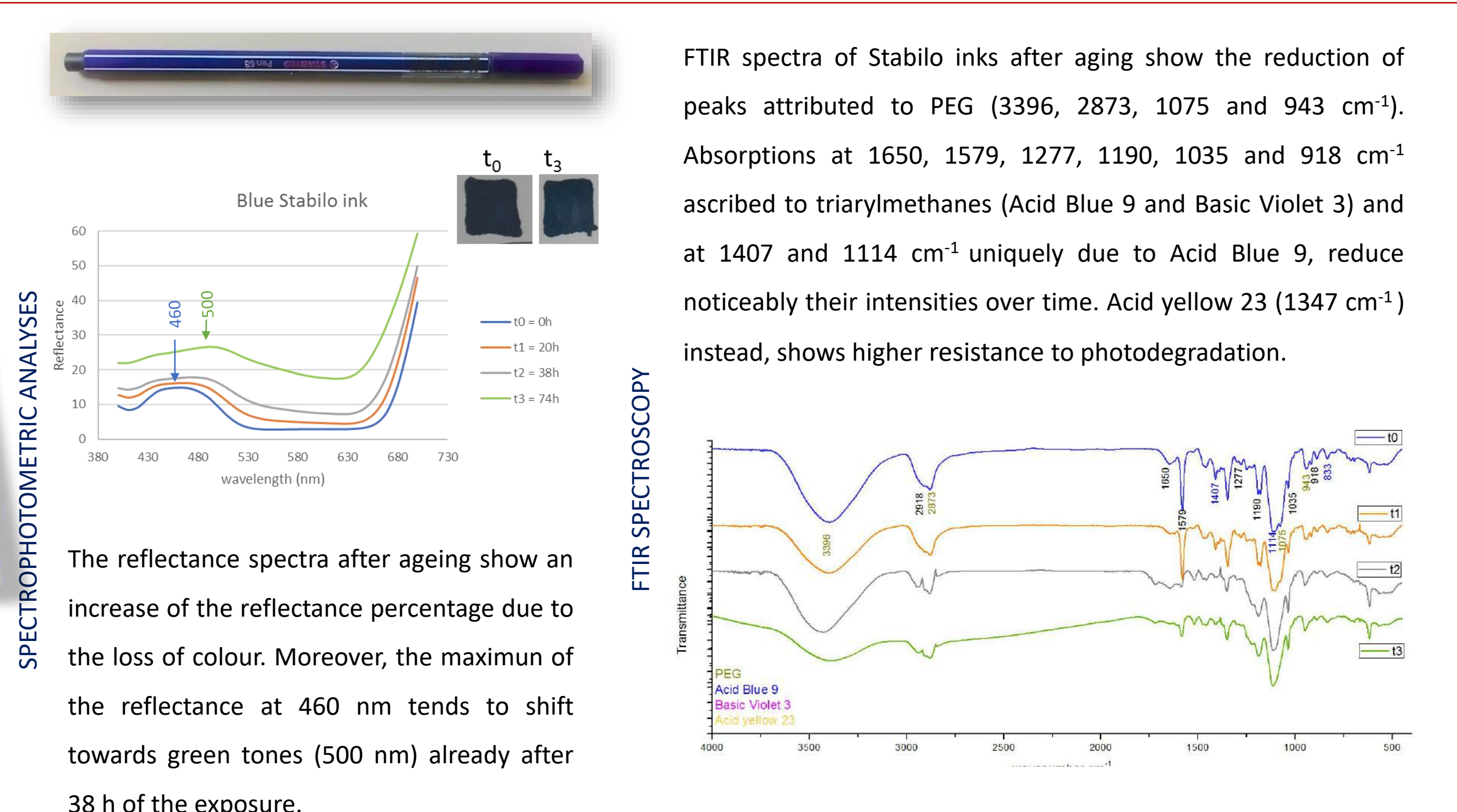


The reflectance spectra after ageing show a slight increase of the reflectance percentage in the visible range due to colour desaturation.

## FTIR SPECTROSCOPY

FTIR spectra acquired before and after different exposure times show some differences mainly due to the evaporation of the solvents confirming that pigment lightfastness and the type of binder show relatively high photo-stability. The bands at 3370  $\text{cm}^{-1}$  (GLY-DEG), at 1040  $\text{cm}^{-1}$  (GLY) and 847  $\text{cm}^{-1}$  (DEG) had noticeably decreased in intensity after 38h of exposure; at the same time, the absorptions due to the PB 15:3 (1120 and 1087  $\text{cm}^{-1}$ ) became more clearly evident. The absorptions related to pigments and binders seem to be stable under these aging conditions.

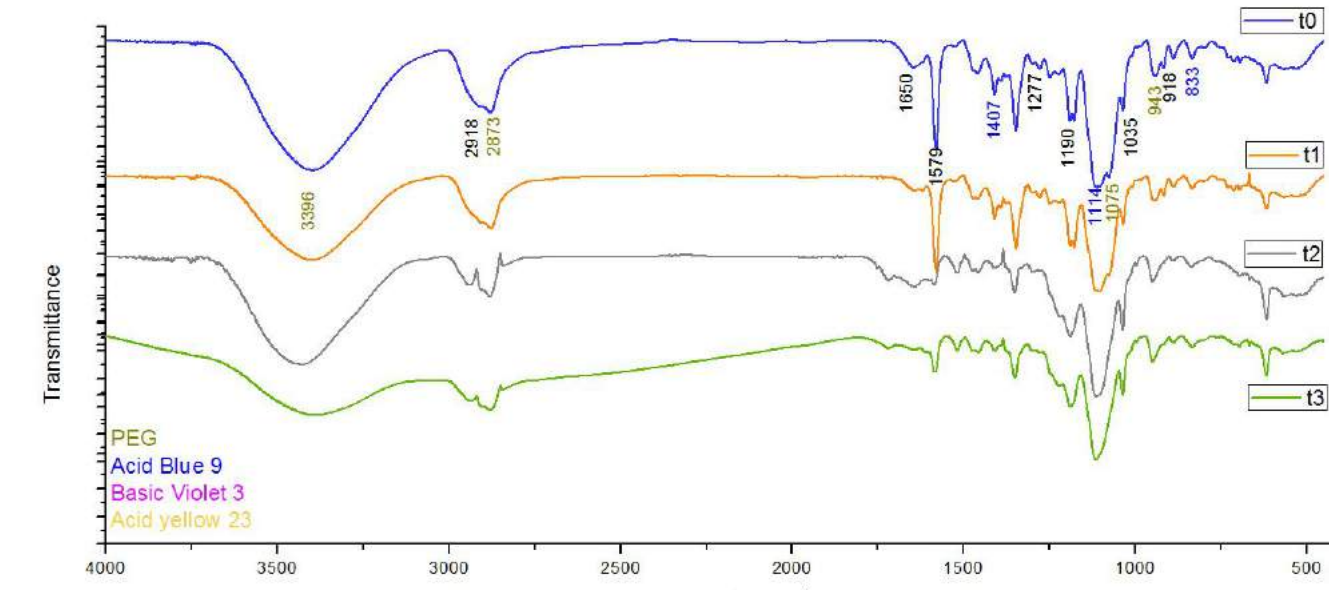
**AGEING OF INKS**  
Samples were exposed to an OSRAM Ultra-Vitalux® solar lamp (300W, 230 V) at 10000 lx. The wavelengths of the emitted light were from 280 to 2000 nm. Analyses were performed at different exposure times ( $t_0=0h$ ,  $t_1=20h$ ,  $t_2=38h$ ,  $t_3=74h$ ).



The reflectance spectra after ageing show an increase of the reflectance percentage due to the loss of colour. Moreover, the maximum of the reflectance at 460 nm tends to shift towards green tones (500 nm) already after 38 h of the exposure.

FTIR spectra of Stabilo inks after aging show the reduction of peaks attributed to PEG (3396, 2873, 1075 and 943  $\text{cm}^{-1}$ ). Absorptions at 1650, 1579, 1277, 1190, 1035 and 918  $\text{cm}^{-1}$  ascribed to triarylmethanes (Acid Blue 9 and Basic Violet 3) and at 1407 and 1114  $\text{cm}^{-1}$  uniquely due to Acid Blue 9, reduce noticeably their intensities over time. Acid yellow 23 (1347  $\text{cm}^{-1}$ ) instead, shows higher resistance to photodegradation.

## FTIR SPECTROSCOPY



## References

[1] F. C. Izzo, et al. Microchem. J. (2016) 124, 919–928; [2] B. Doherty et al. Spectrochim Acta A Mol Biomol Spectrosc (2014) 121, 292–305; [3] G. Pflugst, JSDC (1993) 109, 188–192; [4] O. Chiantore et al., Int. J. Mass Spect. (2009) 284, 35–41

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